

Contactors, Relays, and Timers

Contactors

DESCRIPTION	120V	208/240V
Tank Heat- Fusible		
2 Pole 30 Amp Fusible	P47-1819	P47-1820
3 Pole 40 Amp Fusible	P47-1821	P47-1822
3 Pole 60 Amp Fusible	P47-1824	P47-1823
Motor & Tank Heat (No Fuses)		
2 Pole 30 Amp (Auxiliary Fan Control)		P47-5708
3 Pole 20 Amp CH	P47-5494	P47-5496
3 Pole 30 Amp CH	P47-5500	P47-5502
3 Pole 40 Amp CH	P47-5504	P47-5506
3 Pole 50 Amp CH	NLA	P47-5511
3 Pole 30 Amp — 1 n/c 2 n/o (SGW)	P47-1157	—
4 Pole 30 Amp CH	P47-5498	P47-5499
4 Pole 50 Amp CH	P47-5509	P47-5510
Auxiliary Contacts For Above CH Contactors		
1 n/o Contact CH	P47-5517	—
1 n/c Contact	—	—
2 n/o Contacts CH	P47-5718	—
2 n/c Contacts CH	P47-5989	—
1 n/o and 1 n/c Contacts CH	P47-5508	—

Relays

PART NO.	120V	208/240V
4 Pole — 2 n/o and 2 n/c	P47-5916	P47-5917
4 Pole — 3 n/o and 1 n/c	P47-5918	P47-5919
2 Pole n/o 10 Amp	P47-2672	—
Plug-in 10 Amp 2 Pole	P47-1850	—
Socket 8 Pin for Above	P46-1741	—
Plug-in 10 Amp 3 Pole	P47-2464	P47-2463
Socket 11 Pin For Above	P47-2465	—
Wire Clip For Above	P47-2466	—

Timers

PART NO.	120	208/240
512 Second 2 Pole Plug-in	P46-1744	P46-1745
Socket, Timer 8 Pin	P46-1741	—

PART NO.	P56-1682	P56-1683	P56-1684	P56-1685	P56-1687	P56-1689	P56-1691	P56-1692	P56-1693	RODS
SCT-44 or CSA			2	2						4-A
SCT-44-10			2	2						4-A
SCT-64			3	3						6-A
SCT-66S			3	3						6-A
SCT-76 or S or SC			3	3						6-A
SCT-94S or SC			4	4						8-A
SCT-108S or SC			4	4						8-A
SCT-120S or SC			4	4						8-A
SC-2-4			3	2						5-A
SC-1-2-4			4	3						7-A
SC-1-6-7-4			5	4						9-A
SC-2-8 or 9			4	4						8-A
SC-6-8 or 9			5	5						10-A
SC-5-6-8 or 9			5	5						10-A
SC-5-6-7-8 or 9			6	6						12-A
SCT-44-CS			3	3						2-A + 4-B
SCT-66S-CS			3	3						4-A + 4-B
SCT-76-SM			3					1	2	2-D + 1-E + 3-F
SCT-94-SM			3					2	3	4-D + 1-E + 3-F
SCT-120-SM			3					3	4	6-D + 1-E + 3-F
STPCW/STBUW 2 Tank					3		4			7-I or With Cows 3-I + 4-J
STPCW/STBUW 3 Tank					4		5			9-I or With Cows 5-I + 4-J
STPCW/STBUW 4 Tank					5		6			11-I or With Cows 7-I + 4-J
STPCW/STBUW With Dryer							(-1)			(One Less I With Dryer)
STPC 2 Tank	3	3								6-G With Cows 2-G + 4-H
STPC 3 Tank	4	4								8-G With Cows 4-G + 4-H
STW (Cut to Size)	2									2-B
STBUW — Vent Cowl						2				2-J

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Rods

PART NO.	MODEL	SIZE	PART NO.	MODEL	SIZE
A10-2202	SCT & SC Main Section	24-1/4" Long	A10-2888	Systematic Scrapper & Dry Hood (3 qty.)	23-1/4" Long
A10-3293	SCT44-CS & SCT66S-CS 1 Per Vent Cowl	25-1/4" Long	A10-3102	STPC Main Section	28" Long
A10-2213	SCT44-CS & SCT66S-CS 1 Per Hood Extension	22-1/4" Long	A10-3101	STPC Vent Cowl (2 Per Vent Cowl)	25" Long
A10-2886	Systematic Main Section (3, 5 or 7 qty.)	27-1/8" Long	A10-3104	STPCW Main Section	34-1/4" Long
A10-2887	Systematic Rinse Rake	26-3/4" Long	A10-3105	STPCW Vent Cowl (2 Per Vent Cowl)	31" Long

Solenoid Valves

SIZE/BRAND TYPE	VOLTAGE	COMPLETE	REPAIR KIT	COIL
3/8 Skinner/Honeywell Diaphragm — SGW	120	NLA	P54-2052	P54-2053
3/8 Parker — SGW	120	P54-2051	P54-5339	P54-5337
	208/240	N/A	P54-5339	P54-5338
3/4 Asco, Piston Steam/HW	120	P54-2815	P54-2821	P54-2808
	208/240	P54-2816	P54-2821	P54-2825
3/4 Asco, HW Diaphragm	120	NLA	P54-2514	P54-2241
	208	NLA	P54-2514	P54-2242
	240	NLA	P54-2514	P54-2243
3/4 Asco, Dia. Steam	120	NLA	P54-1077	P54-1074
	208	NLA	P54-1077	P54-1075
	240	NLA	P54-1077	P54-1076
3/4 Skinner/Honeywell Stm/HW Diaphragm	120	P54-1063	P54-1067	P54-1065
	208/240	P54-1064	P54-1067	P54-1066
1" Asco Diaphragm Steam	120	P54-2840	P54-2842	P54-2859
	208	P54-2841	P54-2842	P54-2860
	240	P54-2842	P54-2842	P54-2861
1-1/4 Skinner/Honeywell Steam '94 to Current	120	P54-1068	P54-5738	P54-5735
	208	P54-1069	P54-5738	P54-5736
	240	P54-1069	P54-5738	P54-5737
1-1/4 Skinner/Honeywell Steam (Pre-'94)	120	NLA	P54-1070	P54-1065
	208/240	NLA	P54-1070	P54-1066
1-1/4 Asco Piston Steam/HW	120	P54-2819	P54-2829	P54-2828
	208	P54-2830	P54-2829	P54-5261
	240	P54-5529	P54-2829	P54-2822

Switches

PART NO.	DESCRIPTION
A10-1930	Safety On-Off/U31 HT, P49-1303 (1 qty.), 1306, 1316, 1317. Used on STPC, STPCW, SCT, -SM, SD2-RA, SC-Conveyors (or TANK HT on U-31)
A10-1931	Hand-Auto SDRA, P49-1303 (2 qty.), P49-1304, 1306, 1316, 1317
A10-1931	Wash-Rinse U-31 P49-1303 (2 qty.), P49-1304, 1306, 1316, 1317 (1 qty.),
A10-1932	Rinse-Off-Wash P49-1303 (2 qty.), P49-1307, 1316, 1317 (1 qty.), Used on SDRA
A10-1934	Tank Heat (Spec. Volts), P49-1301/1302, 1304, 1308, 1311, 1319, 1322. Used on STPC, STPCW, SCT, -SM, STW, SDRA, SD2-RA, U-31, SC-Conveyors
A10-1935	Start (Spec. Volts), P49-1301/1302, 1303, 1304, 1310, 1311, 1319, 1322. Used on SD2-RA & 1976 SC-20 w/ 6 cam Timer
A10-1936	Start (No Light), P49-1303, 1305, 1314. Used on STPC, STPCW, SCT, -SM, STW, SDRA, SC-Conveyors (or START-FILL on U-31)
A10-1937	Stop Assembly, P49-1304, 1305, 1315. Used on STPC, STPCW, SCT, -SM, STW, SC-Conveyors
A10-1938	Run Pilot (Spec. Volts), P49-1301/1302, 1310, 1311, 1319, 1322. Used on SC-20/25, SDRA
A10-2051	Remote Start, P49-1303, 1726, 1727. Used on STPC, STPCW, -SM, STAC
A10-2052	Remote Stop, P49-1304, 1726, 1728. Used on STPC, STPCW, -SM, STAC
A10-3734	Fill Assembly (3 Tank) P49-1301 (1 qty.), 1310, 1312, 1319, 1322 (3 qty.), 1303. Used on STPC, STPCW, SCT, -SM, STW, SC-Conveyors
A10-1933	Fill Assembly (2 Tank) P49-1301 (1 qty.), 1310, 1312, 1319, 1322 (2 qty.), 1303. Used on STPC, STPCW, SCT, -SM, STW, SC-Conveyors
A10-4517	Fill Assembly (1 Tank), P49-1301, 1310, 1312, 1319, 1322 (1 qty.), 1303. Used on SCT, SD2-RA, SC-20/25, SC-Conveyors
A10-4876	Booster (Spec. Volts), P49-1301/1302, 1304, 1308, 1311, 1319, 1322. Used on STPC, STPCW, SCT, -SM, SDRA-PKG, SC-Conveyors

PART NO.	DESCRIPTION
P49-2036	Pilot Light Red 120V
P49-1263	Reversing Switch, Used on STPC, STPCW, -SM, STAC
Door Switches	
A10-2134	Mechanical Door, Used SDRA and on some SCT
B10-4274	Reed Door/Start/F.R., Used on all models exc. SGW
B10-3273	SGW-M Door N/S, Used on SGW w/ mechanical timers
B10-3274	SGW Door O/S, Used on SGW w/ p.c.b. timers
P49-1219	Stop/Start O/S, Used on older STPC, STPCW, -SM
P49-1916	Table Limit (S.W. Only)
A10-2223	Table Limit Assembly, Used w/ SCT and SC Conveyors
P49-5350	Electronic Eye
P49-5351	Reflector, Used on STAC tray conveyors
P49-5795	Air Flow Switch — IR, Used on all I.R. gas-heated machines

Mercury Switches

P49-1272	Mercoid #3-11 N/O, Used on SCT-66S-CS & SCT-66S-CSA. Left to Right Only for Start Switch
P49-1273	Mercoid #3-93 N/C, Used on all other SCT, SC Conveyors, for Start and Final Rinse Switch
P49-1274	Mercoid #3-91 N/O, Used on STPC, STPCW and -SM for top-mounted Rinse Switch
NLA	Mercoid #9-81 N/O, was used on Conveyor Stop Bars for STPC & STPCW— Replace w/ P49-1272 or convert to new reed switch stop bar assembly.

Float Switches

C10-1005	Standard Complete Assembly
A44-1196	Micro Switch/Magnetic Disc, Used on all w/ micro switch, pivoting ball type float
A10-5756	Madison Float w/ Shield
A10-5757	Madison Float w/o Shield, Used on 1996–1998 w/ small reed type floats
P49-6106	Large Madison Float, Used on 1997–1998 w/ large reed type float

Thermostats

PART NO.	DESCRIPTION	PART NO.	DESCRIPTION
P65-1185	Fenwal Tank Heat With J Box Used for tank heater control on all models	A10-5946	Well for Hi-Limit
P65-1184	Fenwal (Contacts Close on Temperature Rise) Used to control the cold water solenoid to the scrapper tank of models with optional "cold water aquastat"	A10-1446	Nuts 1/2" NPT for Well
A10-1858	Well for Above Fenwal Thermostats	P65-1130	Robertshaw H1 With Hi-Limit, 1 Phase Used on all SGW-H and pre-1970s hi-temp door machines
A10-1859	Nuts 3/4" NPT for Well (2 required)	P65-1187	Knob for above
P65-1183	Fenwal (Contacts Open on Temperature Rise) Used on all steam boosters	P65-1189	Robertshaw KX Used on all Stero electric boosters
P65-5776	Hi-Limit (215 degree) Used for tank heat cut-off on all models	P65-1190	Knob for above



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